

## IMPORTANT

Before replacing the Intellix™ IT240 Microprocessor Timer, please make sure the machine is in good working order by checking the electric power, internal proper wiring, voltage at control and control fuse.

Replacing the Microprocessor Timer without checking as directed may cause to fail upon installation.

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## Package Contents

- 1 Microprocessor Timer Assembly
- 1 Mounting Plate
- 2 Cover Screw

## When to replace the Timer

- **The machine does not make any steam**  
Check if the blue wire has power. Replace the *Timer Control Board* if there's no power.
- **The motor (for air) does not run**  
Check if the red wire (while setting the 'Air Only' timer) has power. Replace the *Timer Control Board* if there's no power.
- **When both steam and air are not working**  
Check if the control board *Fuse* has continuity. Replace *Timer Control Board* if the *Fuse* is ok.
- **If machine experiences further problems, consult the machine owner's manual.**

### \*\*\* CAUTION \*\*\*

Disconnect the power supply source of the machine completely before replacing the Timer!!!

## Instructions to replace the Intellix™ Microprocessor Timer Assembly

1. Unscrew 2 *Cover Screws* on the side and remove the old *Timer*.
2. Disconnect all wires (if original wire colors have been changed, make note the location of each wire connected to the terminals).
3. Gently remove the 'Yellow' *Mounting Plate* attached to the *Timer Assembly*.  
The 'Yellow' *Mounting Plate* is compatible with the old one. If you wish to replace it, unfasten the *Lock Nut* and remove it. Place the new *Mounting Plate* over *Pipe* and securely fasten the *Lock Nut*.
4. **Connect wires to each terminal by color as indicated on the *Insulating Paper*.**  
**The Intellix™ IT240 uses the same color wires and terminal sequences as the old *Timer*.**
5. A ground wire is not required, if one exist on the machine, cut off the terminal and prepare end of wire by wrapping it with electrical tape.
6. Place the *Timer Assembly* onto the *Mounting Plate* and set it with 2 *Cover Screws*.
7. Turn on power.
8. Set 'Steaming' and 'Drying' timers to the desired time. Place switch in 'Air Only' position to size the bag.
9. Set switch in "Automatic" position to cycle through timers.